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HEATSTORE risk assessment approach for HT-ATES applied to demonstration case Middenmeer, The Netherlands

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(Revised version: extended version of Appendix 1 added)

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Summary

In order to make the transition to a low-carbon energy system, sustainable energy sources are required as alternatives for fossil fuels. The heating and cooling sector is of major importance for the final energy consumption in Europe, and therefore the deployment of the thermal energy sector could be a good contribution to a sustainable energy system. In the HEATSTORE project the technical, economic, environmental, regulatory and policy aspects required to support efficient, safe and cost-effective deployment of underground thermal energy storage (UTES) technologies in Europe are being investigated. Within this report potential risks associated with high temperature aquifer thermal energy storage (HT-ATES) have been assessed. This has been done by building a Risk Inventory tool, which includes potential risks for HT-ATES systems. This tool has been built from an extensive literature study and from expert interpretations, which led to the development of a structured Risk Inventory tool. The Risk Inventory contains risks and their potential mitigation measures associated with HT-ATES. The aim of the inventory is to serve as a checklist for identifying and managing all risks that are applicable for a specific case study. The robustness and value of the Risk Inventory was tested by applying the tool to the Dutch demonstration case on HT-ATES in Middenmeer in The Netherlands, from which the added value of the tool could be validated.

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1 Introduction

The decrease in production and consumption of natural gas and the increasing necessity of the transition to a low-carbon sustainable energy system in the Netherlands require sustainable alternatives to natural gas (Platform Geothermie et al., 2018). As the heating and cooling sector is responsible for half of all consumed energy in Europe the deployment of the geothermal energy sector is of prime importance for working towards a sustainable energy system. HEATSTORE is one of nine projects under the GEOTHERMICA - ERA NET Cofund with the aim to accelerate the uptake of geothermal energy. In HEATSTORE there are 23 contributing partners from 9 countries with complementary expertise and roles, composed of a mix of scientific research institutes and private companies. In the HEATSTORE project the focus is on underground thermal energy storage (UTES) as a complementary technology to increase the flexibility for managing variations in supply and demand of heat at different scales, and during different times/seasons. The main objectives of HEATSTORE are: 1) advancing and integrating different types of UTES in the energy system, 2) providing means to maximize geothermal heat production and optimize the business case of geothermal heat production doublets, and 3) addressing technical, economic, environmental, regulatory and policy aspects that are necessary to support efficient, safe and cost-effective deployment of UTES technologies in Europe (Kallesøe & Vangkilde-Pedersen, 2019; Nielsen & Vangkilde-Pederson, 2019).

The objectives of the HEATSTORE project are primarily being achieved by applied research on 6 demonstration pilots and 8 case studies of existing systems with distinct configurations of heat sources, heat storage and heat utilization. One of these UTES demonstration pilots is planned at Middenmeer in the Netherlands, which is carried out by Energie Combinatie Wieringemeer (ECW). The UTES system is a new High Temperature Aquifer Thermal Energy Storage (HT-ATES) system in the Netherlands where water will be stored at temperatures of up to 90°C in an aquifer at a depth between 300 and 400 meters (Kallesøe & Vangkilde-Pedersen, 2019).

The development and operation of a HT-ATES site does not come without risks. The risks can be of various nature; i.e. technical, economic, environmental, commercial, organisational, political and social (TEECOPS). In this chapter the assessment of the risks of HT-ATES in general, and for the Middenmeer case specifically will be discussed. The evaluation of risks and potential mitigation measures can be of great support for reducing technical uncertainties, optimizing the business case, the social acceptance and the license to operate (including permitting) of thermal energy systems. In a first phase an extensive literature study has been done on potential risks and mitigations associated with HT-ATES. The literature study was used to develop a Risk Inventory. This Risk Inventory contains risks and mitigation measures associated with HT-ATES that are relevant for all phases and system components of an HT-ATES system, and each of these risks are assigned to their respective TEECOPS category. The aim of the inventory is to serve as a contribution and/or checklist for identifying and managing all applicable risks and to provide their associated potential mitigation measures for preventing or decreasing the consequence of the risk. This inventory will aid in identifying risks that were perhaps overlooked by project teams. In order to test the robustness and value of the Risk Inventory Tool we applied it to the ECW Middenmeer pilot study.

2 Risk Inventory

The aim of the Risk Inventory, developed in Excel, is to serve as an instrument to: 1) visualize and increase awareness of important risks, and 2) indicate the impact of mitigations relevant for communication and/or permitting. The Risk Inventory can be found in Appendix 1 – Risk Inventory (van Unen, M., et al., 2020) and can be shared on request.

The goal of the Risk Inventory was to build a structured template, which is self-explanatory, has a clear scope and boundaries, and has the possibility to filter risks on relevance. This has been achieved by categorizing each risk to its respective project phase and system component, and to classify each risk into the TEECOPS criteria.

The risks in the inventory are categorized in 5 project phases (Figure 1) and one general category for risks that apply to all (or the majority of the) phases.

- Pre-execution phase: All work done prior to the start of the execution phase, including analysis, design, permitting, forging a consortium and contracting.
- Execution phase: Phase where the facility is built or updated for energy storage.
- Operational phase: The phase where energy is actually being stored and produced.
- Decommissioning phase: Includes the moment when wells are abandoned, surface facilities are being removed and the site is being cleared for future use.
- Post-abandonment phase: The phase after decommissioning, where risks could come to light by monitoring of the abandoned site.
- All phases: Risks that apply to all (or the majority) of the above defined project phases.

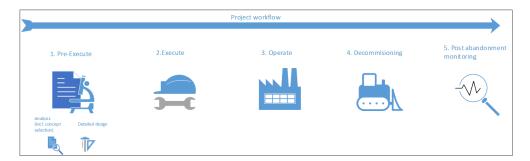


Figure 1. The structure of the Risk Inventory in Appendix 1 is composed of 5 project phases, which are consistent with the typical project workflow.

Each of these project phases is divided into four system components, which provide boundaries to the system:

- 1) General: Risks that are relevant for all (or multiple) of the system components
- 2) Surface Facilities: These include compressors, piping, instrumentation, process facilities
- 3) Well: This includes the X-mas tree, wellhead, well (completion and cemented casings), sand-face completion

4) Subsurface (reservoir): The target storage reservoir, the caprock and overburden

Also an unfilled section of a project specific system component is present in the template. In this section risks that are project specific and probably not relevant for (most) other projects can be noted.

Furthermore, each individual risk was classified into the TEECOPS criteria (based on Peterhead CCS project, 2016):

- Technical: (Sub)surface, Infrastructure, Technology, Operability, Availability, Integrity, Sustainability, Maintenance
- Economical: Life-Cycle Cost, Phasing, Valuation method, Capacity, Economic model, Regret costs
- Environmental: Surface exposure, Subsurface environment
- Commercial: Contracting & Procurement, Financing, Business controls, Legal, Terms & Conditions, Competition, Marketing, Liabilities, Collaboration Agreement
- Organisational: Structure, Resources, Procedures, Project Controls, Knowledge Management, Systems & IT, Interfaces, Partners, Governance
- Political: Government, Stakeholders, Employment, Regulation, Security, Reputation, NGOs, Export Control, Localisation
- Societal: Community, Public opinion, Social License to Operate

The Risk Inventory is compiled from risks found in literature and derived from internal TNO experts, supplemented with expertise from partners in the HEATSTORE consortium. The risks were ordered into the categories described above, incorporated in the Risk Inventory template and updated when required. This led to a total of 143 HT-ATES selected risks derived from 26 references and expert interpretations. The Risk Inventory template allows to filter for each of the project phase, system component and TEECOPS, which makes it an efficient template for the determination of specific risks within different fields of interest. Based on their consequence and probability rating the template also allows for a first estimation of the impact of the selected risk (see Appendix 2 – Consequence-probability matrix; based on DAGO, 2019).

3 Risk assessment

The Risk Inventory has not been used for advanced case studies on UTES systems yet. However, in order to test the robustness and added value of the Risk Inventory we used the template for the HT-ATES ECW pilot study in Middenmeer in The Netherlands, which is planned to be operational by the summer of 2020.

Prior to the workshop experts from IF Technology, ECW and TNO were asked to select the most important risks for each system component in the Risk Inventory applicable for the case, through a questionnaire (Mentimeter, Figure 2). TNO assessed the input and selected the following top 10 risks/risk themes:

- 1) Recovery (efficiency) of the system
- 2) Demand and price forecast (in)accuracy
- 3) Water treatment performance
- 4) Scaling (surface facilities and well)
- 5) Sand production/erosion
- 6) Gases in fluids
- 7) Corrosion (surface facilities and well)
- 8) Skin formation due to drilling fluids
- 9) Reservoir quality
- 10) Temperature effect on the reservoir

During the workshop each of the experts provided their knowledge on these selected risks by addressing the following four topics: 1) definition of the risk for the Middenmeer case study, 2) rating of the risk (addressing probability versus consequence) before mitigations, but including mitigations that are already in the design, 3) discuss potential (additional) mitigation options, and 4) rating of the risk after applying (additional) mitigation measures (by using the ranking matrices in Appendix 2 and 3). The ranking results of the selected risks prior and after mitigations have been applied are demonstrated in Figure 3.

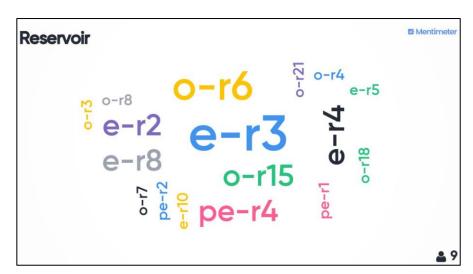


Figure 2. Mentimeter results for the system component 'Reservoir'. Nine persons identified their top 3 risks for the reservoir, resulting in 17 risks. Only few risks were considered by more than one person for this system component.

Co	nseq	uences		Proba	ability (chance)		
			1	2	3	4	7
L _	ţ	it.	Rare	Unlikely	Credible	Likely	Very likely
Impact (effect)	Impact Iabel	Project	Never happened in the industry	Could happen in the industry	Happened in the industry	Happens a few times per year in the industry	Happens multiple times per year in the industry
1	A	Very small consequences		10b		1.0h	
2	В	Small consequences	6	7, 8	6, 7, 8		
3	O	Some consequences	10a	1, 2, 3, 4, 5, 5, 9,	9	3, 4	
4	D	Large consequences			1	2	
7	E	Very large consequences					

Figure 3. Consequence - probability matrix demonstrating the ranking results of the 10 selected risks described above from the workshop with ECW, IF and TNO; blue numbers= pre-mitigation impact; black numbers: post-mitigation impact (the matrix is based on DAGO, 2019).

4 Conclusions

The aim of the Risk Inventory is to provide a database of risks and associated potential mitigation measures that can be used for HT-ATES case studies. However, it must be noted that this Risk Inventory is not necessarily complete and not every risk is applicable for every case study. Therefore, we recommend to use the Risk Inventory as a template/checklist for the identification of potential risks, and to select the important risks for a specific case study with relevant experts. Additionally, for ranking the selected risks from the Risk Inventory it is recommended to rate the consequence and probability with experts in the field of interest and to use the ranking templates shown in Appendix 2 – Consequence-probability matrix. The aim of the Risk Inventory is to serve as a contribution and/or checklist for visualizing, identifying (overlooked) and managing applicable risks, and to visualize the impact of the proposed mitigations on selected risks.

The workshop on HT-ATES in Middenmeer with experts from ECW, IF and TNO was highly valuable and provided additional insight in risks and the benefit of potential mitigation measures in terms of decrease in probability and consequence of these risks. It demonstrated the use of the Risk Inventory in the structuring of expert discussions. Since the Risk Inventory contains 143 risks, a good preparation for an expert workshop is highly recommended, which can be done by pre-selecting the relevant risks for the specific site.

References

Platform Geothermie, DAGO, Warmtenetwerk & EBN, 2018. Masterplan Aardwarmte in Nederland: Een brede basis voor een duurzame warmtevoorziening.

DAGO, 2019. 20190903 DAGO Risico Matrix (QHSEP)

Peterhead CCS project, 2016. Risk management plan & risk register. Doc No: PCCS-00-PT-AA-5768-00001, Date of issue: 19/01/2016, DECC Ref No: 11.023

Kallesøe, A.J. & Vangkilde-Pedersen, T. (eds). 2019: Underground Thermal Energy Storage (UTES) – state-of-the-art, example cases and lessons learned. HEATSTORE project report, GEOTHERMICA – ERA NET Cofund Geothermal. 130 pp + appendices.

Nielsen, J.E. & Vangkilde-Pedersen, T. (eds.). 2019. Underground Thermal Energy Storage (UTES) – general specifications and design. HEATSTORE project report, GEOTHERMICA – ERA NET Cofund Geothermal. 58 pp.

van Unen, M et al., 2020: Heatstore Risk Inventory for HT-ATES, GEOTHERMICA – ERA NET Cofund Geothermal. 12 pp.

Appendix 1 - Risk Inventory

Please find below the full risk inventory.

The Excel file of the risk inventory can be shared on request by mailing to Marianne.vanunen[at]tno.nl or Kaj.vandervalk[at]tno.nl.

The following pages will show the inventory in order of the tabs that are in the excel file, these also include how the inventory is set-up and could be used.

Tabs:

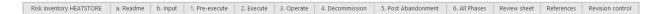
Risk Inventory HEATSTORE

- a. Readme
- b. Input
- 1. Pre-Execute
- 2. Execute
- 3. Operate
- 4. Decommission
- 5. Post Abandonment
- 6. All Phases

Review sheet

References

Revision control



TAB: Risk Inventory HEATSTORE





Heatstore Risk Inventory for HT-ATES (High Temperature Aquifer Thermal Energy Storage)

Version

1.0

General description

This risk inventory for subsurface thermal energy storage projects has been produced by TNO in the context of the Geothermica 1 project Heatstore. It details risks associated with storage of high temperature thermal energy in the subsurface.

It is compiled from risks found in literature, supplemented with expertise from partners in the HeatStore consortium. References used can be found listed in the 'References' tab, the reference is numbered to be able to trace back the risks in this sheet to the literature. It is suggested to use this as an inventory from which the most relevant risks for a particular project can be identified. This procedure has been successfully used for the Dutch Heatstore demonstration case, the method is described in Van Unen et al., 2020, HEATSTORE risk assessment approach for HT-ATES applied to demonstration case Middenmeer, The Netherlands. 15 pp. (reference 31).

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Contributors: M. Koenen^a Project Manager: H. Cremer^a

<u>DISCLAIMER</u>: This risk inventory is based on risks and mitigations that are found in literature. Some of the risks are a combination of multiple references or interpretations of risks that are found in literature. The mitigations in this inventory are found in literature and are supplemented by the team. Please refer back to the references if anything is unclear. The inventory of risks and associated mitigations is not necessarily complete and can be used as a starting point in identifying the most relevant risks for a project. Using this risk inventory does not replace a dedicated risk assessment workshop with the required epxertise.

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Start using this Risk Register by making a <u>separate copy</u> of the file before adjusting it, then please go to sheet a. 'Readme' to understand how the sheet works.

Go to sheet a. Readme

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TAB: a. Readme

Readme

This Readme is prepared to make it easier to understand how this Risk Inventory is set-up. Below definitions for the structure of the risks has been defined (TEECOPS, project phases, risk ratings, system components and storage types). Tab b. 'Input' gives the option to define the project. Tabs 1. to 6. are the core of the risk register; they contain the risks and allow for ranking of the risks (both unmitigated and mitigated). The risk ranking (color code) will automatically follow from what is chosen as likelihood and as consequence rating.

Filtering:

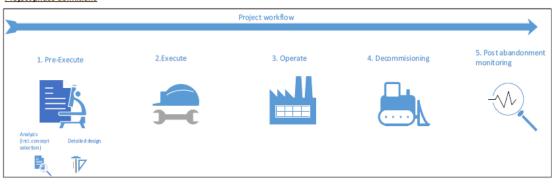
One could filter on the risks earmarked with relevant TEECOPS category by clocking the dropdown button in any of the blue coloured TEECOPS cells and only select the category. The categorisation is an indication and will be made more specific in a potential update version.

TEECOPS Definitions

	TEECOPS Definitions ¹												
Т	Technical	(Sub)surface, Infrastructure, Technology, Operability, Availability, Integrity, Sustainability, Maintenance											
Ec	Economical	Life-Cycle Cost, Phasing, Valuation method, Capacity, Economic model, Regret costs											
En	Environmental	Surface exposure, Subsurface environment											
	Commercial	Contracting & Procurement, Financing, Business controls, Legal, Terms & Conditions, Competition, Marketing, Liabilities,											
	Commercial	Collaboration Agreement											
0	Organisational	Structure, Resources, Procedures, Project Controls, Knowledge Management, Systems & IT, Interfaces, Partners,											
١	Organisacional	Governance											
P	Political	Government, Stakeholders, Employment, Regulation, Security, Reputation, NGOs, Export Control, Localisation											
S	Societal	Community, Public opinion, Social License to Operate											

 $^{^{1}}$ These definitions are based on reference 30 from the reference list; Risk management plan for the Peterhead project

Project phase definitions



Pro	ject work flow phases; Risk associated with the underground storage of thermal energy
1. Pre-execute	All work done prior to the start of the execution phase; including analysis and design
2. Execute	The Execution phase; in this phase the facility is built (or updated) for energy storage
3. Operate	The operational phase; the actual phase where energy is stored and produced
	The Decommissioning phase; this includes the abandonment of wells, removal of the surface facilities and
4. Decommission	clearing the site for future use
	The post decommisioning phase; these include risks that could come to light by monitorring of the abandoned
5. Post-abandonment	site
6. All phases	All of the above defined project phases (to prevent having them in all phases)

Risk rating

R	isk rating		
Probability Consequence	Low	Medium	High
Low	L	L	М
Medium	L	М	Н
High	М	Н	Н

System components

	System component definition													
General	Risks that are relevant for all (or multiple) of the system components													
Surface Facilities	These include compressors, piping, instrumentation, process facilities													
Well	This includes the X-mas tree, wellhead, well (completion and cemented casings), sand-fa-													
Subsurface (reservoir)	The target storage reservoir, the caprock and overburden													
Project specific	Any risks that are project specific and probably not relevant for (most) other projects													

TAB: b. Input

mput (p	roject definition)
Date:	17 March 2020
Risk assessor(s):	*name of assessors or team*
Project name:	*Project name*
Project type:	*e.g. demonstrator*
Type of Energy Storage:	HT-ATES

TAB: 1. Pre-execute

	Date last modified:								Ricks	ssessor:		Project:		Type of energy	ctorage	·	Version	
1	18 March 2020		+								sors or team*	*Project name	*	HT-ATES	storage		1.0	
	20 Walter 2020								Hall	C 01 033C3			pping, analysis, concept select, detailed design)	III AILS				1.0
			$\overline{}$		Rick	catego	orv				Probability of		1	Mitigated	Mitigated prob.	Mitigated		
Risk ID	Risk description	Reference	e	Ec		C		Р	Conse	equence	consequence		Mitigations	consequence	of consequence		Comments	
						ļ~	-	1. 1.			General							
		Τ	\top	Т	\top	Т	Т	\top	\top			Τ	- Get a good overview on the demand and forecasts and estimate uncertainties	Ι	I	Τ		
							1						- energy demand profile (high temporal resulution) and variations (capacity variations and total seasonal volume					
PE-G1	Demand analysis and forecast are inaccurate	2	-	Ec		l c	1						variations)					
1,5-01	Demand analysis and forecast are maccurate		Ι'	"		`	1		١,				-energy temperature profile and variations					
							1						-cut off temperature					
			+	+	+	+	+	++	-				-contract duration of demand (letter of intent) per demand entity					
							1						- Prepare and execute communication and participation plans					
PE-G2	Low social acceptance for heat storage stops	2; 27		Ec		l c	١,	P	s				- Early inclusion of stakeholders in decision making					
12.02	project	2,27		"		~	~	1.1	Ĭ				- Stakeholder analysis/mapping					
							1						oranci orangasy mapping					
								П										
	Unsuitable contracts (roles and responsibility not						1											
PE-G3	clearly defined) leading to suboptimal	2	T	Ec			0						- Select experienced and suitable management					
	performance or exploding costs						1											
PE-G4	Not getting a permit for the arrivat	4. 5. 10	+	+	+	+-	+	P	6				Factoring and involvement of computants, the cities and state of the cities an					
	Not getting a permit for the project Organization is not experienced / financially	4; 5; 10	+	+	+	+-	+	+++	-			 	- Early informing and involvement of competent authorities and stakeholders	 	 	1		
PE-G5	robust enough for the challenge	2					0						- Contractor / investor shall hire additional proper external experts (domestic, foreign) for the project					
	Incomplete understanding of natural systems						+-		\top			 	- Thorough understanding about aspects of the natural system, habitats and operate accordingly, modeling of natural	 	 			
PE-G6	and/or ecosystem changes	12	T	Ec	En	C	1	P	S				processes					
						\top	T	\top					- request clarity with competent authority on duration of permit					
PE-G7	Unclear permit requirements			Ec		l c	1						-request clarity with competent authority on duration of permit					
FL-07	Oncied permit requirements	7		"		`		[]					-request clarity on the performance requirements for the project and potential go / no-go indicators stage gates					
					\perp		↓	$\perp \perp$	\perp									
		l .		_		١.	1						- obtain clarity on duration of subsidy, amount and payment intervals					
PE-G8	Unclear subsidy requirements	4		Ec		C	1						- obtain clarity on monitoring and reporting requirements for subsidy					
											Surface faciliti	95	-obtain clarity on the performance requirements for subsidy grant and payment					
	I	Т	$\overline{}$	т	_	Т	Т	Т			Juliace laciliti	ies T	- Design with flexibility	Т	Т	T	I	
PE-S1	Inappropiate/inadequate surface technologies	1	l т				1						- Detailed design surface facilities after well test (also postponing start date)					
	design (due to inexperience)						1						- component by component review and assess appropriateness for higher temperature operation					
		•									Well	•		'	•		•	
							П	П					- Design with flexibility					
P-W1	Inappropiate/inadequate well design	8	Т.				1						- Detailed design wells					
			_	\perp	\perp	₩	₩	++	\perp				-confirm material suitability with higher storage temperatures and cyclic temperature differences					
	No (international) (design) standards available						1						- Start procedure for international standards					
PE-W2	dedicated to geothermal or (HT)-ATES	1					1	P					- Determine fit for purpose design considerations					
<u> </u>		-	+	+	+	+	+	++	+		-	+	- perform 3D subsurface calculations to assess anticpated heat losses from well in overburden	+	+	+		
PF-M/3	Heat loss from well	1; 8		Fc	En	c		P	5				- perform 3D subsurface calculations to assess anticpated heat losses from well in overburden -assess opportunitie for insulation had perfrom cost benefit analysis					
"	The state of the s	1,0		"	"	~		1.1	Ĭ				-transparency of results with competent authorities and stakeholders					
	·	-				-	_				Reservoir (sub	surface)		•	•	-		
		I	Т	Т	Т	Т	T	П			I	T '	- To estimate the potential of the project one must define the minimum permeability, aquifer thickness, heterogeniety	I	T			
PE-R1	Not able to find a suitable aquifer in the area of	5; 27	Т	Ec								1	depth range, impermeable layer requirements, background temperature and the injection and production temperature	s	1			
	interest												of the hot and cold wells					
								T					- Gather new information of sufficient quality (2D or 3D seismic)					
												1	- Look at offset wells (if available)		1			
	Available subsurface data of insufficient quality												- Drill additional exploration wells					
	(e.g. permeability of reservoir, overburden and		_	_	_	_	_						- Subsurface monitoring (determine thicknesses of the sedimentary intervals, permeability)					
PE-R2	seal) resulting in uncertainty of permeability,	1, 7; 17; 27	7 T	Ec	En	C	1 0	P	S			1	- Reprocess available data to improve quality		1			
	heterogeneity and reservoir thickness												- Drill dedicated exploration well(s)					
												1	- To estimate the potential of the project one must define the minimum permeability, aquifer thickness, depth range,		1			
												1	impermeable layer requirements, background temperature and the injection and production temperatures of the hot and cold wells		1			
<u> </u>	Insufficient information on the thermal and	+	+	+	+	+	+	++	+		 	 	- A detailed 3D subsurface heat and groundwater flow modelling is needed to better estimate the thermal capacity and	+	+	+		\longrightarrow
PE-R3	loading capacity of the storage site	27	T									1	status of loading of the system over time		1			
	roading capacity of the storage site				_								states or reasong or the system over time.					

TAB: 1. Pre-execute (continued)

PE-R4	Unfavourable subsurface conditions lowering the performance of the storage site	27	Ec				- Good reservoir thickness and petrophysical properties are required Reservoirs need good connected porosities and high permeabilities - Reservoir should be positioned at a depth allowing for a wide pressure range for the applicable and approved minimum and maximum injection and withdrawal pressures Extensive reservoir characterisation and reservoir modelling needs to be performed - The heat demand and supply profiles must be determined - Make economic assumptions on heat sources, HT-ATES and competing (or reference) technologies - Economic indicators such as payback period (PP) and levelized costs of energy (LCOE) should be chosen and calculated to compare economic effectiveness of different options The economic potential is further narrowed down to the market potential by taking into account the impacts of policy and regulations as well as factors such as willingness to pay and local implementation Stakeholder acceptance and the distance to protected areas need to be taken into account Existing policies like renewable energy subsidies, incentives on purchasing renewable heat and regulations of energy tax should be included A sensitivity analysis is helpful to identify the parameters with the strongest impact on the results and the degree to which the uncertainty range in single input values can potentially change the results		
	•			 	 	Project specific	 ,		•
P-P1									
P-P2									
P-P3									

TAB: 2. Execute

	Date last modified:								Ris	k assessor:		Project:		Risk assessor:			Version
	18 March 2020									ame of assess	ors or team*	*Project name	•	*name of asses	1.0		
													Execute (incl. well test and injectivity test)				
Risk ID	Risk description	Refere	nce T	r E			tegory	P	Coi		Probability of consequence	Unmitigated	Mitigations	Mitigated consequence	Mitigated prob. of consequence	Mitigated risk rating	Comments
		•									General	•		•	•		
E-G1	Over-expenditure on CAPEX because of unforeseen costs or unfavourable tender	7			Ec		со						- Design fit for urban environment - Tender strategy fit for market supply - Detailed design narrow down the uncertainty range				
E-G2	Roles and responsibility are not clearly defined leading to suboptimal performance or exploding costs	2		т	Ec		0						- Select experienced people together with suitable management				
											Surface facilit	ies		1		1	
E-S1	Malfunction of the control panel that is connected to the transformer facility leading to an interruption in the electricity cycle	2		т									- Additional wires for most risky connections - Additional transformers that can step in when needed				
	Well																
E-W1	Wrong choice of stimulation fluids or techniques damaging well	2		т		En							- Training and certifying of the personnel - Select experienced and suitable management - Thorough well design including stimulation load simulation				
E-W2	Wrong choice of mud density or mud losses leading to damage to well, which can lead less injection/production due to additional skin	2		т		En							Thorough geological survey/core sample analysis Thorough well design including stimulation load simulation Avoid extreme overpressure drilling Proper preperation and determination of the composition and parameters of the drilling fluid /mud program				
E-W3	Not able to lower the casing string, which can result in hole instability	2		Т									- Ensure safe clearance and drift diameter of the well				
E-W4	Trajectory issues (deviation from target)	2		T		En							- Thorough drill plan/program and its execution				
E-W5	Drilling is more complicated/more expensive than anticipated	2		Т	Ec												
E-W6	Technical failure during drilling	2		т	Ec								- Exploitation of the equipment according to the manual - Accurate collection and interpretation of expected geology and their features for securing information on the forecasted drilling difficulties - Doing new surface geophysical measurements for the better understanding of expected geology and their features for securing information on the forecasted drilling difficulties - Careful selection of subcontractors and careful contracting, including their insurances				
E-W7	Rig issues (standard drilling risks)	2		T	Ec												
E-W8	Issues in transporting/handling radioactive sources for logging	2		Т		En							- Radioactive waste management plan - Applying radiation safety protocols				
E-W9	Well casing collapse	2		Т	Ec								- Extreme caution at the instable formations - Throrough well design				
E-W10	Blow-out (risking license to operate)	2		Т	Ec	En		Р	s				- Thorough drill plan/program and its execution - Exploitation of kick detection equiment - Training and certifying of the personnel				
E-W11	Standard drilling risks also common to O&G operations (e.g. hitting overpressured layer, shallow gas pockets, getting stuck, losses, losing circulation)	1		Т									- Drill according to newest lessons learned - Early involvement of contractors and experts - State of the art drilling program				

TAB: 2. Execute (continued)

									Reservoir	(subsurf	face)			
E-R1	Wrong choice of stimulation fluids or techniques damaging the reservoir potentially leading to reduced injection and production rates	2	т		En							- Training and certifying of the personnel - Select experienced and suitable management - Thorough geologicals survey/core sample analysis		
E-R2	Wrong choice of mud density leading to damage to reservoir	2	Т		En							- Thorough preparation of mud Program - Thorough geological survey/core sample analysis		
E-R3	Flow rate lower than expected (e.g. because of lower permeability, heterogeneity of the reservoir)	2; 7; 8	т	Ec								- Adaptation of the drillpath to reach multiple targets - Avoid excessive contamination of the well - Use of clay-mineral free drilling mud - Avoid the use of loss control material during drilling of the production section - Avoid the cementing of previous casing string in the production section - Try to drill long enough production section for securing the expected yield - Use of external casing packer between the loose formation and the productive layer - In case of porous reservoir use of underreamig and gravel pack in the production section - Design the production section of the well with 8 1/2 " diameter - Accurate collection and interpretation of productivity data of wells for securing information for the expected yield - Doing new measurements in existing wells for securing information for the expected yield - Dedicated exploration well - Update design and include more sources to increase supply - Include potential extra wells in risk margin for project		
E-R4	Pressure lower or higher than expected	2	Т	Ec		С	\neg					- Adapt the power plant design under given temperature/pressure		
E-R5	Fluid chemistry / gas content / physical properties are different from expected	2	т		En							- Adapt the material selection to the chemical/physical properties of the fluid - Additional chemical sampling and hydrogeological analyses - Re-evaluate hydrogeological model		
E-R6	Target formation has no fluid, which is a major risk for the economic success of this HT-ATES site	2	т	Ec		С						 Thorough geological survey/core sample analysis Accurate collection an interpretation of expected geology for securing information on the target reservoir Doing new surface geophysical measurements for the better understanding of expected geology for securing information on the target reservoir 		
E-R7	Geological lithology or stratigraphy is different than expected (unexpected subsurface characteristics)	2	т									- Thorough geological survey/core sample analysis - Accurate collection an interpretation of expected geology for securing information on the target reservoir - Doing new surface geophysical measurements for the better understanding of expected geology for securing information on the target reservoir		
E-R8	Re-injection of the fluid is more difficult than expected	2	т			С						- Thorough geological survey/core sample analysis - Adapt the power plant design under given temperature/pressure - Adaptation of the drillpath to reach multiple targets - In case of porous aquifers, make use of underreaming and gravel pack in the production section		
E-R9	Well misses target formation (ends up in a non- suitable layer)	2	т	Ec		С						- Thorough geological survey/core sample analysis - Accurate collection an interpretation of expected geology to provide information on the target reservoir - Doing new surface geophysical measurements for the better understanding of expected geology - Drilling further		
E-R10	Induced seismicity (e.g. during drilling or stimulation)	2	Т	Ec	En		F	s				- Installation of seismic monitoring system		
			_		_				Project sp	ecific				
E-P1			\perp	_	_	\sqcup	\perp							
E-P2			\perp											

TAB: 3. Operate

	Date last modified:							Risk assessor:		Project:		Risk assessor:			Version	
	18 March 2020							*name of assess	sors or team*	*Project name	*	*name of asses	sors or team*		1.0	
										0	perate					
Risk ID	Risk description	Reference	T		sk categ n C	ory O P	s	Consequence	Probability of consequence		Mitigations	Mitigated consequence	Mitigated prob. of consequence	Mitigated risk rating	Comments	
									General							
0-G1	Public opposition against nuisances/emissions (such as noise, dust, light) from the exploitation	2		Ec	С	P	s				- Keep continuous monitoring of standards, technologies and political situation - Maximum noise levels and noise plan (day night rhythm) - Insulation - Early involvement of neighbourhood					
O-G2	Significant changes of energy costs, volume and price risks for heat supply	2		Ec	С	Р	s				- Accurately predict heat demand up front - Secure heat demand up front for economical life of system - Heat delivery contracts -subsidy price contracts -price risk hedges implemented					
0-G3	Recovery efficiency of the system lower than expected because of disappointing subsurface properties (losing heat in subsurface), suboptimal operation or extreme seasonal variances. This can appear from thermal advection under high bouyancy forces induced by density contrasts)	7; 10; 27	Т	Ec	C						- Boundary low temperature should be as low as possible - Monitor performance of project (mainly temperature) - Robust (operating) strategy, e.g. additional heat source at surface, heat pump, and update if required - Dedicated exploration well - Update source configuration of wells (if additional wells are planned or sidetracks are feasible) - Make sure to not neglect the charging phase with low production capacities and efficiencies (of about 1-3 years) - The use of low permeability aquifers and the use of salinity contrast for density difference compensation are proposed to improve the thermal recovery efficiency -consider application of heat pump for additional heat recovery				HT-ATES installations have relatively low recovery efficiencies during the first years of operation. After the first few cycles, the injected heat in previous years increases the aquifer ambient temperature, which results in a higher recovery efficiency	
O-G4	Growth heat network lower than expected	9				C P	,			 						
O-G5	Interruptions in signal transfers due to failures or maintenance	2	Т								 In order to have a continuously active data transfer, two communication connections will be needed. One of the two connections functions as a backup, with functionality to switch over automatically if the primary connection is interrupted. 	1				
O-G6	Changing temperatures, downstream users of groundwater and aqueous ecosystems can be negatively affected	4	т		En		s				- To assess the long-term cumulative effects of heat discharge adequately, the autonomous trends caused by changing environmental stresses to the groundwater system should also be considered.					
0-G7	Reduced efficiency of HT-ATES because of changing temperatures	4	т	Ec							- To assess the long-term cumulative effects of heat discharge adequately, the autonomous trends caused by changing environmental stresses to the groundwater system should also be considered.					

TAB: 3. Operate (continued)

									Surface facilitie				
O-S1	Excessive scaling in the surface facilities leading to reduced or ceased production	2; 10	Т			С				- Installation of inhibitor dosing station - Temperature maintenance - Regular maintenance of the equipment - Adapt the material selection to the chen - New sampling and chemical analyses - Perform adequate evaluation of scaling points.			
O-S2	Excessive corrosion in surface facilities (e.g. compressors) leading to leakage	2	т		En	С	P	S		- Installation of inhibitor dosing station - Temperature maintenance - Corrosion allowance - Adapt the material selection to the chen - New sampling and chemical analyses - Perform adequate evaluation of corrosic - Applying corrosion resistant alloys (CRAs - Material selection and design principles - Corrosion avoidance by the injection of c	on potential s) fit for expected potential corrosion mechanisms dry air between steel and the casings		
O-S3	Particle production leading to surface facility damage (e.g. erosion, damage to heat exchanger, leaks)	2	т		En	С	Р	s		- Filtering (preferably downhole) - Reduce velocities to stay below erosiona	al velocities		
O-S4	Technical failure/malfunction/loss of integrity of the surface equipment/ infrastructure/ technical operating system	2	т							- Preparation of backups/hot spares - Have a preventative maintenance plan - Measurement of mass flow and volume, - Installation of the leakage detection syst - Design with safety measures (e.g. emerg	ı		
O-S5	Toxic emissions (Green house gas) due to gases and fluids produced in-situ	2; 4	т		En		P	s		1			
O-S6	Incident with IBC filled with corrosion inhibitor on site resulting in leak outside barrier	3	т	Ec	En					- Do not handle corrosion inhibitor outside	e barriers		
O-S7	Losing too much heat in surface facilities	7	+	Ec		c	+	+		- Update design of surface facilities			
O-S8	Obstruction of pump turbine	2	Τ̈́	<u> </u>		+ + +	\top	\top		- If necessary double pump turbines or ex	tra maintenance		
O-S9	Control panel connection malfunction	2	Т			\Box	\top			- Additional wires for most risky connection			
O-S10	Trend in household effects changes (associated with a different energy demand)	2		Ec				s		- Monitor the heat supply at the househol trends)	lds in different seasons (energy profile and		
O-S11	Bad performance water treatment	3		Ec		С		s		- monitor and back-up option for water tr	reament		
O-S12	Damage to and water problems of buildings and agriculture	14		Ec	En		Р	s		- Monitor the areas (buildings, agriculture -Monitor the adjacent and overlying areas			
O-S13	Subsidence due to seismicity and collapse of the subsurface structures	2	Т	Ec	En					- Pressure monitoring of the subsurface			

TAB: 3. Operate (continued)

										Well				
			Т	T		П	Т	Т	I		- Scaling inhibitor injection downhole in well			
L	Excessive scaling in the well leading to ceased or lowered			1		$ \ $					- Use well materials less likely to scale			
0-W1	production	2	T	1		c					- Production management to prevent entering scaling regime			
				1		$ \ $					- Lower the temperature			
			\top	\top	\vdash	П	\top	\top			- Installation of corrosion inhibitor in producer			
				1		$ \ $					- Temperature maintenance (if possible)			
				1		$ \ $					- Determine corrosion allowance (Corrosion management plan)			
	Excessive corrosion in the well and components (Corrosion of			1		$ \ $					- Adapt the material selection to the chemical/physical properties of the fluid			
	pipelines and components (injectors, wells and their			1		$ \ $					- New sampling and chemical analyses			
O-W2	casings/cements) leading to loss of integrity (can lead to	2; 3; 7; 11	T	Ec	En	c	l p	s			- Perform adequate evaluation of corrosion potential			
2	leakage into brackish/drinking water layers due to integrity	2,0,1,22	Ι.				Ι.				- Perform regular corrosion logs (e.g. callipers)			
	loss of injection well)			1		$ \ $					- Two barrier policy for drinking water layers			
				1		$ \ $					- Include corrosion surplus into casing design			
				1		$ \ $					- Continuously monitor corrosion or amount of corrosion inhibitor injected for injection			
				1		$ \ $					well (to be designed, not readily available at the moment)			
			+	-		\vdash	+	+	 		- Thorough well design			
O-W3	Particle production leading to well damage (e.g. erosion of	2,7	_	1	En	ا ۽ ا	l p	s			- Filtering (preferably downhole)			
""	well casing and components)	2, /	Ι.	1	-"		Ι.	١			- Reduce velocities to stay below erosional velocities			
			+	+		\vdash	+	+	1	 	Make sure storage does not take place at too high temperatures			
0-W4	Precipitation of carbonates, which can lead to clogging of the	21	-	1		$ \ $					- Keep the calcite in solution by adding CO2 or HCl to the infiltrating water			
0-444	well	21	Ι'	1		$ \ $					- Track the pH value of the groundwater			
			+	+-	\vdash	\vdash	+	+						
				1		$ \ $					- Thorough cementing procedures			
	Lack or loss of integrity of the well/technical failure of the well			1		$ \ $					- Throrough well design			
O-W5	equipment (can lead to cross flow into shallower formations	2; 7; 11	Т.	1	En	c	P	s			- Risk analysis in design phase			
	and thermal, chemical and micro-biological effects, which can			1		$ \ $					- Monitoring of risks during operational phase			
	change the cement bond strength)			1		$ \ $					- Preparation of backups/hot spares			
				\perp		Ш	\perp	\perp			- Perform well intervention			
O-W6	Suboptimal design of well leads to reduced flow rate	2	T	Ec		С	+	\perp						
0-W7	change the cement bond strength	2; 7; 11	lτ	1	En	l c l	l p	l s			- Thorough cementing procedures			
		-, -,	_	₩		\vdash	_	_			- Throrough well design			
	Blocked or buckled (corrosion) inhibitor injection line			1		$ \ $					- Replace corrosion inhibitor line if signs of damage are found			
O-W8	preventing corrosion inhibitor downhole or leaking of	1,3	T	1		c					- Corrosion inhibition plan allowing for other options (material selection)			
	corrosion inhibitor above designed injection depth		_	₩		Ш	\perp	+			- Only inject corrosion inhibitor when injecting into well			
				1							- Redundancy in design			
O-W9	ESP reliability less than expected	1, 7	T	1		C					- Operation & maintenance planning			
				_		Ш	\perp	\perp			- Monitoring of pumps			
0-W10	Losing too much heat in the well	7	_								- Heat insulating well material			
	assing too machinear materials	,	Ψ.	\perp		\perp	\perp	\perp			-adjust operations (flow, temperature)			
											- Detailed prediction of temperature profiles that could be expected			
	Cyclic (thermal) loading of the wells used for both injecting			1							- Material selection			
0-W11	and "producing" introduces risk of fatigue loads for the steel	1; 9; 11	Т.								- Insulated materials to limit temperature variations			
	and cement (e.g. cycles: inject - idle - produce - idle - inject)										- State of the art well design			
			\perp	\perp		Ш	\perp	\perp			- Stay below a temperature variation of 80 degC			
O-W12	Possibly extreme temperature loading for "hot well"	9	Τ,								- Design for expected temperatures			
O-W12	1 033101y extreme temperature loading for flot well			\perp		Ш	\perp				- High temperature cement and steel			
	General well failure similar to O&G (installation loads,										- Well design according to state of the art			
O-W13	pressure loads, temperature loads, material production error)	1	T	1							- Well design according to state of the art - QA/QC procedures on well equipment			
	pressure loads, temperature loads, material production error)										- apy do procedures on well equipment			

TAB: 3. Operate (continued)

			_	_	_		_	_	 			
0-W14	Quality changes of groundwater (e.g. high concentrations of dissolved gas in groundwater), which can lead to rapid gas clogging of the well. Pertubations in the groundwater flow pattern can have a direct impact on the size and location of the capture zone of a groundwater well.	4; 13; 29	т	Ec	En	С				Determine the concentrations of gas in the groundwater (Fe and Mn-containing). Maintain sufficient overpressure in the well Prevent the entrance of air (keep the circuit airtight), which will precent from the precipitation of Fe and Mn in the well. Enforce the annulus of wells to be grouted to increase the thermal efficiency of the well and reduce the risk of cross contamination Enhanced grout types can reduce the likelihood of debonding (debonding of conductor pipe and grout can occur because of differences in thermal expansion behavior)		
O-W15	Due to the introduction of biologically available nutrients by well drilling fluids the groundwater quality can change (drinkwater problems). ATES can alter the nature of groundwater-surface water interactions when surface waters are present in the capture zone causing enlargements/alterations of capture zone	4	т		En					Reinforces the necessity to have protection zones around drinking water wells that prohibit the use of UTES Transient pumping at an ATES system can act cumulatively and exacerbate the variation in capture zone location induced by the transient nature of groundwater recharge and surface water-groundwater interactions		
O-W16	Injection rate or quality of geothermic water with inhibitors might effect the well integrity/quality	3; 18	т		En					Determine the amount and type of inhibitor Determine the decay products of the inhibitor and analyze the damage they can do. Determine the effect of the inhibitor on the environment		
0-W17	Excessive tubing vibrations which can lead to well failure	2	т		En			s		- A good design and keeping a safety margin on the speed at which water is injected/withdrawn.		
O-W18	Uncontrolled fluid release (possibly due to a failure of the subsurface safety valve), which can lead to a blow-out	1	Т	Ec	En	С	O P	s		- Make sure the safety valve is working well, e.g. preventative maintenance - Make a safety assessment in the case of a blow-out		
0-W19	Injection rate, risk of fracturing/ leakage of the inhibitor when the injection rate of the (scaling/corrosion) inhibitor is too	3	т			(0					
O-W20	Hydraulic connectivity between wells is suboptimal	2	т			С				- Thorough well testing - Thorough reservoir planning - Perform adequate interference or tracer tests to provide information for the re- evaluation of the hydrogeological model - Stimulation (thermal, chemical or hydraulic)		
0-W21	Contamination of groundwater due to any types of leakages or emissions	2	Т	Ec	En	С	P	S		- Evaluate the overburden - The spill point of the targeted structure and any flow must be determined - Leakage along fractures must be excluded - Monitoring water levels and water chemistry in observation wells completed above the cap rock Strong quality assurance with associated training and certification programs are needed urgently to prevent negative environmental impacts and damage to the public perception of the technology		
O-W22	Incident that leads to rip off of the very robust well head with its multiple safety installations	2	Т	Ec	En			s		- Carefully monitor the well head - Blow-out can be prevented by an automatically closing subsurface safety valve, installed some meters below the well head - Strong quality assurance with associated training and certification programs are needed urgently to prevent negative environmental impacts and damage to the public perception of the technology		

TAB: 3. Operate (continued)

									Reservoir (sub	surface)			
O-R1	Other users of the subsurface resources cause a change in the	2					T	П			- Integrated management of the aquifer at regional level		
- N.	exploitation parameters	2	\perp	Ш		Ш	1.	\sqcup					
O-R2	Flowrate degrades over time, temperature lower then expected	2; 18	т								- Thorough reservoir management plan (e.g. Thermal fluid re-injection) - Select suitable production rates - Perform adequate interference or tracer tests to provide information for the re-evaluation of the hydrogeological model - Stimulation (thermal, chemical, hydraulic) - Decrease of production rate (temporary) - Increase of the flow rate - Adaptation of the drillpath to reach multiple targets - Accurate collection and interpretation of temperature data measured in existing wells to provide information for temperature forecast - Doing new temperature measurements in existing wells to provide information for temperature forecast - Use of cement with increased heat insulation properties		
O-R3	Fluid density contrasts, thermal expansion/strong temperature decrease can cause convection and thermal stress, which subsequently influences the reservoir pressure. This can result in fracturing/embrittlement (can lead to leakages from the subsurface to the surface).	2; 4; 18	Т	Ec							- Thorough reservoir management plan (e.g. Thermal fluid re-injection) - Select suitable production rates - Similar to "temperature lower than expected" - Spatial subsurface planning is required to minimize negative interference or, in some cases, combine individual subsurface activities to achieve greater mutual benefit Careful site management - Monitoring of the fluid density during transport - Determine porperties of the fluid (e.g. denisity, composition, viscosity		
O-R4	Pressure is changing during the operation in an unexpected way (due to e.g. high injection pressures, isostacy)	2	т								- Thorough reservoir management plan (e.g. Thermal fluid re-injection) - Accurate collection and interpretation of pressure data measured in existing wells to provide information about overpressure - Doing new pressure measurements in existing wells to provide information about overpressure - Include safety margins - Upfront pressure modelling		
O-R5	Chemical reactivity of the drilling fluid, which may alter the physical properties of the in-situ rock and in-situ fluids by their reaction with the drilling fluids	4; 11	т		En			s			- Thorough reservoir management plan (e.g. Thermal fluid re-injection)		
O-R6	Geochemical deterioration of the reservoir (scaling, and blocking of source by carbonate scaling. Can be due to injection of e.g. geothermic waters with inhibitors)	2; 3; 7; 18	Т		En						- Production/injection management plan - Limit amount of added chemicals injected into formation - Water treatment procedure and update if required - Material selection - Dedicated exploration well - Determine the amount and type of inhibitor - Determine the decay products of the inhibitor and analyze the damage they can do Determine the effect of the inhibitor on the environment		
O-R7	Particle production leading to reservoir damage (e.g. reservoir collapse)	2	т		En						- Decrease production rate - Use screens in lower completion		
O-R8	Re-injection of the fluid becomes more difficult than expected	2	Т								Adequate filtering of the re-injected water Monitoring of change of produced water's particle content Monitoring of scaling porential of the produced fluid Regular logging and maintenance of the reinjection well Use of killing agent to inhibit bacteria invasion in active layers of the injection well		
O-R9	Fluid communication/mixing between different formations due to bad isolation of the well	2; 4	Т		En		Р	s			- Thorough cementing procedures - Use of external casing packer between aquifers		
O-R10	Induced seismicity during operation (e.g. because of temperature difference)	2	Т		En		Р	s			- Installation of seismic monitoring system - Avoid high re-injection presure/rate - Seismic modelling up front		
O-R11	Subsidence or uplift	2	Т		En		Р	s			- Avoid high re-injection presure/rate - Thorough reservoir management plan (e.g. Thermal fluid re-injection)		

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TAB: 3. Operate (continued)

			Т			\Box		Т				
O-R12	Leaching from installation materials, leading to reservoir alterations or precipiations of chemical substuents (injection of corrosion inhibitor/antifreeze into reservoir during injection phase might alter the reservoir properties)	3	т		En					- Continuously monitor amount of corrosion inhibitor injected for injection well (to be designed, not readily available at the moment) - Only inject corrosion inhibitor downhole in producer		
O-R13	Changing water levels and fluxes leading to desiccation, water logging, settlements	4			En							
O-R14	Changing other well's capture zone, leading to increase in vulnerability and pollution	4			En							
O-R15	Changing groundwater temperature leading to changed temperatures and reaction kinetics (may mobilize otherwise immobile contaminants by increasing solubility and reducing sorption or may increase contaminant toxicity)	4; 27			En					- Monitoring of groundwater quality, energy efficiency, hydrothermal effects, geo- chemical effects and effects on microbiological populations in the subsurface		
O-R16	Mixing processes and chemical reactions leading to salinity, IMIPO (inorganic micro-pollutants) or OMIPO (organic micro-pollutants)	4			En							
O-R17	Unexpected hydrogeologic conditions. Reactivation of otherwise stable groundwater pollution plumes leading to IMIPO and OMIPO (see O-R16 for meaning)	2; 4			En					- Careful site management (e.g. land ownership, proximity to critical infrastructure (natural gas pipeline and transmission), and nearby exploration wells)		
O-R18	Oxidation processes leading to precipiation of chemical substances	4			En		Ш					
O-R19	Dissolution/precipitation of carbonates /silicates/other solids, creating extra pore space (increase porosity and permeability), potential collapse of the system and leakages	4; 17			En			s		- Monitoring of subsurface and subsidence - Careful site management		
O-R20	Mixing of different chemical groundwater types (e.g. through dispersion in the transition zone), mobilization of nutrients, and increased groundwater temperature may accelerate biodegradation (alter microbiological population). Biochemical reactions in the ground water system and interferences with groundwater production	4; 22; 29	т		En					- Isotope and mineral sampling of the groundwater - Sampling of the monitoring wells and the thermal production wells		
O-R21	Subsurface erosion of rocks/salt, increase leakage potential of (contaminating) fluids	1			En	С		s		- Careful site management - Spatial subsurface planning is required to minimize negative interference or, in some cases, combine individual subsurface activities to achieve greater mutual benefit.		
O-R22	Ground expansion often as a result of compaction due to cooling of the area (ground) around the well	21	Т							- Monitor the expansion with the formula of Koppejan		
O-R23	Piezoelectricity generating an electric potential when specific stress/strain conditions are applied (cycled stress conditions especially near boreholes, may facilitate this phenomenon).	2	т							- Monitor the cycles stress conditions near the borehole		
O-R24	Leakage through the overburden (along contact surface of the sealing structure, fractures. Stored product can migrate away and become unrecoverable and a valuable commodity is lost	2		Ec	En					Risk analysis of geological storage facilities Determine significance of risk Adequate cap rock characterization		
2.51									Project specific			
O-P1 O-P2			+	\vdash		+	+	\vdash				
U-P2				\perp	\Box		\perp					

TAB: 4. Decommission

	Date last modified:								Risk assessor:		Project:		Risk assessor:			Version
1	18 March 2020		1						*name of asses	sors or team*	*Project name	•	*name of asses	sors or team*		1.0
												Decommision				
Risk ID	Risk description	Reference	T	Ec	Risk ca En (tegory 0	P	S	Consequence	Probability of consequence	Unmitigated Risk rating	Mitigations	Mitigated consequence	Mitigated prob. of consequence	Mitigated risk rating	Comments
										General						
D-G1	Leakage of the product as a result of either deliberate or accidental release during dismantling and removal of tanks and pipework.	2; 28	т	Ec	En							- On abandonment, closure and monitoring of subsurface pressure can be done to prevent over- pressurization and possible failure of the walls or roof rock and the wellhead/valves				
D-G2	Risks associated with uncertainty regarding the state of structures, installations and equipment	26	т			a						- Gain extensive information on what activities are included and not included in the decommisioning phase	2			Fixed steel platforms: Most of the platforms which have been removed are relatively small structures. The variation in weight is however from around 1000 t up to more than 100.000 t. Typical manhour consumption per project is therefore probably closer to the lower value than the upper value quoted above. 500.000 manhours has been assumed as an average per jacket. - Subsea: Removal of subsea equipment is much simpler than for fixed installations. No data on this is available, but 100.000 manhours has been assumed. - Pipelines: Removal of pipelines is similar to subsea equipment although the variation in work may vary considerably.
D-G3	Postponing decommissioning because of economical attractiveness increasing difficulty of decommissioning	1	т	Ec		со		s				- Have clear cut-off point and decommissioning moment based on equipment properties				
D-G4	Financial risk during the decommissioning phase	2		Ec		0		s				- Include time/cost buffer in the planning				
D-G5	Contamination of groundwater due to any type of leakages or emissions	2	т	Ec	En		P	s				- Modelling of leakage and monitoring of the well				
D-G6	Occurance of off-site risks when contaminated tanks and pipework are not disposed of in an appropriate manner	5; 28	т		En							- Careful disposal of contaminated tanks and pipework - Any residual product should be removed from the tanks and pipework - Consignment to a suitable waste treatment facility - The operator needs to assess together with the competent authority if and how the surplus of heat that remains in the subsurface after closure can have a useful function - (Monitoring) wells need to be closed (filled) within one month after ending operation - The initial subsurface profile needs to be restored				

TAB: 4. Decommission (continued)

									Surface facilitie	· ç				
D-S1	Surface facility material covered in radioactive (NORM/LSA) scaling	1	Т		En				Surface Identity		- Scaling inhibitor/dissolver - Monitoring of scaling during production - LSA/NORM planning			
D-S2	Interruptions in signal transfers due to failures or maintenance	2	Т			(0				- In order to have a continuously active data transfer, two communication connections will be needed. One of the two connections functions as a backup, with functionality to switch over automatically if the primary connection is interrupted.			
D-\$3	Facilities are left in-situ, which could arise the risk that if any residual product remains in the tanks and the integrity of the equipment would no longer be maintained or monitored, risks (e.g. leakage, contamination) might appear	28	Т		En						- Remove all redundant tanks and pipework - If equipment is being left in-situ they must be made safe			
									Well					
D-W1	Well material to be retrieved covered in scale with radio active contents (NORM/LSA)	1	Т		En						- Scaling inhibitor/dissolver - Monitoring of scaling during production - LSA/NORM planning			
D-W2	General well decommisioning risks from O&G (stuck items, phishes in hole, unable to create barrier)	1	т	Ec							- Use lessons learned from industry - Design for decommisioning already at start - Include decommisiong in all decisions - Monitoring			
									Reservoir (subs	surface)			•	
D-R1														
									Project specific					
D-P1														
D-P2														
D-P3														

TAB: 5. Post Abandonment

_	Date last modified:							Risk assessor:		Project:		Risk assessor:			Venter
l	18 March 2020		+					*name of assess	sors or team*	*Project name	•	*name of asses	core or team*		Version 1.0
	18 Walci 2020							Tidille Of disses	sors or team	Post aban		Tidille of asses	sors or team		1.0
			_	Die	k cata				Probability of	Unmitigated		Mitigated	Mitigated prob.	Mitigated	I
Risk ID	Risk description	Reference	TE	r le	k cate	gory) c	Consequence	consequence	Risk rating	Mitigations			risk rating	Comments
			11 15	.c je	ii je	lo l	3		General	ruskruding		consequence	or consequence	nokruding	
			T_T	\top	T	П			Centeron		- Monitoring of pressure changes	Π		Τ	
PA-G1	Stress change due to e.g. seismicity	1	Ш		En		PS				- Seismic monitoring				
PA-G2	Subsidence and sinkhole formation (can be associated with damage to infrastructure)	2	Т	Ec I	En		s				- Renewed injection of other substituents - Pressure monitoring				
			Ш	\perp	\perp	\sqcup	\perp								
PA-G3	Uncertainty on future utilisation	2	ш	Ec		ш			Conference de altible a		- Make a clear time schedule on the operation time of the plants				
DA 64				_	_		_	Ι	Surface facilities	т	I		т		1
PA-S1			ш			ш			147-II						
		ı	т.		_		_	1	Well	1	I	1	1	Т	
PA-W1	Abandonment plug deteriorating over time	1	т	ı	En		PS				- Monitoring if possible				
									Reservoir						
									(subsurface)						
PA-R1	In-situ lithostatic pressure change (caused by a change in the weight of the overburden, thermal expansion of the overburden)	1; 2	E	Ec I	En		s				- Thorough post-abandonment monitoring of reservoir pressure changes and weight of the overburden				
PA-R2	Thermosyphoning and thermal stratification, which implies that the upper part of the hot water reservoir is higher than the lower part (thermal contrasts).	13	Т				s				- In periods without flow unwanted thermosyphoning must be prevented, which can take place when a pipe is connected to a hot water store that is part of the pipe loop. - Insulate the upper part of the hot water store - Place the thermal bridges (e.g. pipe connections, tank securings) at the bottom of the hot water reservoir - Pipe loops that go through the reservoir can be equiped with a valve to prevent thermosyphoning				
PA-R3	Leakage of the fluid out of the storage site (due to e.g. changed permeabilities, seismicity) into surrounding porous strata via porous non-salt interbeds	2; 14	Т	Ec I	En						- Leakage monitoring - Monitoring of the subsurface				
PA-R4	Fast temperature drop after the abandonment of the storage site, which can alter the composition of the microbiological population	27	т	1	En						- Groundwater sampling				
PA-R5	Post abandonment reservoir changes because of (HT)-ATES in reservoir (temperature, chemical, micro biological)	27	Т	ı	En		P S				- Monitoring of the subsurface - Cold injection				
									Project specific						
P-P1			\coprod			\Box									
P-P2			\sqcup		\perp	\sqcup	\perp								
P-P3			Ш												

TAB: 6. All Phases

	Date last modified:								Risk assessor:		Project:		Risk assessor:			Version
	18 March 2020		1					İ	*name of assess	ors or team*	*Project name	•	*name of asses	sors or team*		1.0
												All phases				
			Т	R	Risk ca	tegory	у			Probability of	Unmitigated	Lance of	Mitigated	Mitigated prob.	Mitigated	
Risk ID	Risk description	Reference	Т	Ec	En	с о	Р	s	Consequence	consequence	Risk rating	Mitigations	consequence	of consequence	risk rating	Comments
										General						
												- Thorough feasibility study including risks				Including bankruptcy of project developer (SPV),
AP-G1	Lack of financing for next phases	2		Ec		C						- Thorough cost management				developping in unknown region
			_		\sqcup	+	+	\perp				- Thorough analysis of funding opportunities				action philip in annihilation region
																Including wrong design of filters/sheets, well
AD C2	Lack or loss of clients						۱.					- Good bonding with the clients				architecture, materials for casing, other equipment, etc
AP-G2	Lack or loss of clients	2				C	۱'					- Make the clients feel comfortable and keep them informed at all steps				(data aquisition, modelling, decision making, design of
																wells/plantsm construction)
			\vdash		\vdash	\top	+	+								
AP-G3	Best practices not applied leading to	2	Т			С						- Detailed safety and health assessment				
	incidents or decreased performance		_		\sqcup	\perp	\perp	\perp				- Assess the possible risks for each step				
	Changes in policies, laws, taxes and															Include abandonment, drilling, maintenance, etc.; the
AP-G4	regulations put development / economy in	2		Ec		С	P	1				- Keep continuous monitoring of standards, technologies and political situation				cause be a change in the economic environment such as
	jeopardy															inflation
AP-G5	Low financing for work leading to low	2	T_	Ec		$\neg \vdash$	Т	П				- Preparation of cash reserves				
AF-03	safety standards				\sqcup	\perp	\perp	\perp				- Harm fund				
	Human error leading to failure (e.g. during											- Training and certifying of the personnel				
AP-G6	drilling / work)	2; 19	T									- Contracting skilled workforce				
			\vdash	\vdash	\vdash	+	+	+				- Robotisation				
40.07	Unanticipated delays and costs (materials,	-	۱.													
AP-G7	services, maintenance)	5	Ι'				١٢					- Include time/cost buffer in the planning				
			+		\vdash	+	+	+				- Dedicated exploration well to learn more about the subsurface	 			
AP-G8	Investment costs higher than expected	7		Ec								- Subsurface modelling				
												- Offset well data				
	Consortium organisation exiting or going				П	\neg	\top	\top								
	bankrupt (when for example the building															
	rate of new households to be connected to	24		Ec								- Robust consortium				
	the grid stay below expectations and thus											- Consortium agreement anticipating on these risks				
	insufficient demand remained)															
AP-G10	Accidents and unplanned events	2	T	Ec	En	c	O P	S				- Strict safety, operational, administrative measures				
										Surface facilitie	es			•	•	
AP-S1	External natural hazard damaging surface	2	Т	Ec	En	٦	Р	s				- Thorough emergency planning (ERP)				Magmatic area is aggravating factor
71 01	infrastructure				L"		Т,	Ĭ				- Include adequate specifications for possible emergency scenarios				iviaginatic area is aggravating factor
AP-S2	Antropogenic hazard damaging surface	2	Т	Ec	En	С	P	s				- Thorough emergency planning (ERP)				Terrorism, trucks
	infrastructure		\vdash	_	\vdash	+	+	+				- Include adequate specifications for possible emergency scenarios				
												- Obtain the spatial distribution of a temperature profile simulating the growth of				
												fire. Such information is useful for evaluating the thermal integrity of the internal				
												systems within the room where the fire is postulated to occur.				
												- The techniques and computer tools used for evaluating the safety of a specific				
G-S3	Fire in a compartment	25	T									facility should be commensurate with the associated hazards and complexity of				
												the facility, as well as with the availability of data				
												- Computerized mathematical models can be used to quantify the consequences of	:			
												the release of radioactive material as a result of decommissioning activities				
			$oldsymbol{ol}}}}}}}}}}}}}}}}}$		\Box	\perp	\perp	\perp								

TAB: 6. All Phases (continued)

									Well				
AP-W1	External natural hazard damaging well	2	т	Ec	En	С		P S			- Thorough emergency planning (ERP) - Include adequate specifications for possible emergency scenarios - Well design has safety measures (e.g. SSSV) if well can flow by itself		Magmatic area is aggravating factor
AP-W2	Antropogenic hazard damaging well	2	т	Ec	En	С		P S			- Thorough emergency planning (ERP) - Include adequate specifications for possible emergency scenarios - Well design has safety measures (e.g. SSSV) if well can flow by itself		Terrorism, trucks
									Reservoir (sub	surface)			
AP-R1	Induced seismicity, which can result in alteration of the storage site and consequently leakages	1	т		En			P S			- Careful determination of the location - Subsurface modelling - Seismic monitoring		
AP-R2	Thermal stress on the reservoir	4	т		En						- Analyzing the thermal impacts of HT-ATES on the underground, the temperature effects of climate change and urbanization on the aquifer system should also be monitored/predicted for		All changes in the in-situ stress regime, which can be caused by many events/processes such as (man induced) pore pressure increase, plate tectonics, temperature (thermal stress), diapirism and glaciation
AP-R3	Degradation of the reservoir	2; 4; 7	Т			С					Proper reservoir management plan Decrease of production rate (temporary) Stimulation (thermal, chemical or hydraulic) Reinterpretation of reservoir model Drill additional reinjection well Monitoring program Risk management system Spatial subsurface planning is required to minimize negative interference or, in some cases, combine individual subsurface activities to achieve greater mutual benefit.		
							\Rightarrow		Project specific	c			
G-P1						\Box	\bot						
G-P2						Ш	\perp						

TAB: Review sheet

Risk inventory review sheet

Please log below the risk review sessions that have been held and the names and expertises of the reviewing group.

	Sessi	ons
Date		Session/topic

Name	Expertise	Company	Role
Ivalile			Indie
	Ge	neral	
	Surface	facilities	
	W	'ells	
	Subsurfac	e (reservoir)	

TAB: Review sheet

- 4		
Reference ID	Reference	Link
1	TNO Risk register team - internal expertise	
2	Le Guénan, T., et al., 2019, GeoRISK D2.1 Risk Register	https://www.georisk-project.eu/publications/risk-register/
3	Van de Watering, F., et al., 2019, Onderzoek (milieu)impact inhibitoren geothermie	https://www.kasalsenergiebron.nl/content/user_upload/Eindrapport_Onderzo
	, , , , , , , , , , , , , , , , , , , ,	ek milieu impact inhibitoren geothermie.pdf
	Bonte, M., et al., 2011, Underground Thermal Energy Storage: Environmental Risks and	https://www.researchgate.net/publication/48209431 Underground Thermal
4	Policy Developments in the Netherlands and European Union	Energy Storage Environmental Risks and Policy Developments in the Neth
		erlands and European Union
	Kallesøe, A.J. & Vangkilde-Pedersen, T. (eds). 2019: Underground Thermal Energy	
5	Storage (UTES) – state-of-the-art, example cases and lessons learned. HEATSTORE	https://www.heatstore.eu/documents/HEATSTORE_UTES%20State%20of%20th
	project report, GEOTHERMICA – ERA NET Cofund Geothermal. 130 pp + appendices.	e%20Art_WP1_D1.1_Final_2019.04.26.pdf
	project report, de or neminos en entre reordina de otrierman 200 pp r appendices.	
	IFTechnology, 2011, Notitie bij project: hoge temperatuuropslag GeoMEC te Brielle,	http://ro-onlineprod.brielle.nl/DE6C7277-9669-4956-8722-
6	onderwerp: aanmeldingsnotitie voor de vormvrije m.e.rbeoordelingsplicht	299CACDAB215/tb NL.IMRO.0501.geomec4p-0140 6.pdf
	,	
7	Drijver, B., Struijk, M. and Koornneef, J., 2018, Hoge temperatuur opslag warmtenet	
	Zuid-Holland	
8	Koornneef, J., et al., 2016,- Feasibility study of a High Temperature Aquifer Thermal	
	Energy Storage at AVR Duiven	
9	ECN.TNO & IF Technology, Projectplan Hernieuwbare Energie - HTO: Hoge Temperatuur	
	Opslag van restwarmte van AVR Duiven	
10	Struijk, M. et al., 2019, Haalbaarheidsstudie ondergrondse hoge temperatuur opslag	
	(HTO) voor tuinbouwgebied NEXTgarden	
11	TNO & IFTechnology, 2016, Analyse effecten van Hoge Temperatuur Opslag op voorraad	
	zoet grondwater	
12	Pluymakaekers, M., et al., 2013, HTO - Hoge temperatuur opslag in de ondiepe	https://www.tno.nl/media/2491/tno_rapport-hoge-temperatuur-opslag-in-
	ondergrond	ondiepe-ondergrond.pdf
13	Cabeza, L.F., 2014, Advances in Thermal Energy Storage Systems	
14	Zaadnoordijk, Hornstra and Bonte, 2013, Grondwaterbescherming en hoge-	
	temperatuur opslagsystemen	
15	Rothuizen, R. 2012, Results STER-model VO BC rev. oct GeoMEC 4P	
16	Drijver, B., Struijk, M., and Koomneef, J., 2018, Hoge temperatuur opslag warmtenet	
	Zuid-Holland.	
17	Wassenaar, H., 2017, Projectplan Hernieuwbare Energie: HTO: Hoge Temperatuur	
	Opslag van restwarmte van AVR Duiven	
18	Koornneef, J., et al., 2016, Feasibility study of a High Temperature Aquifer Thermal	
	Energy Storage at AVR Duiven	
19	Ecovat presentation, 2019, Bouwend Nederland - Ecovat duurzame warmte in de wijk	
	Bonte, M., et al., 2014, Underground Thermal Energy Storage: Environmental Risks and	https://www.researchgate.net/publication/48209431 Underground Thermal
20	Policy Developments in the Netherlands and European Union. Ecology and Society,	Energy Storage Environmental Risks and Policy Developments in the Neth
	16(1), 22	erlands and European Union
	de Jonge, H., 2017, Hoge temperatuuropslag Agriport in Middenmeer. Effectenstudie	charles and European onion
21	open bodemenergiesysteem	
	Tholen, J., 2017, Potential for High Temperature-Aquifer Thermal Energy Storage(HT-	
22	ATES) in the Dutch subsurface	https://dspace.library.uu.nl/handle/1874/364066
		https://www.researchgate.net/publication/280726862 Drijver 2011 High te
23	Drijver, B., 2011, High temperature aquifer thermal energy storage (HT-ATES): water	mperature aquifer thermal energy storage HT-ATES -
	treatment in practice. In Nationaal Congres Bodemenergie Proceedings	water treatment in practice
	Wassalish MA 2016 Personal for UT ATEC in the Dutch assessment on Detaction	
24	Wesselink, M.A., 2016, Prospects for HT-ATES in the Dutch energy system - Potentials,	https://dspace.library.uu.nl/handle/1874/337165
	applications and business cases of High-Temperature Aquifer Thermal Energy Storage	
25	IAEA, 2013. Safety Assessment for Decomissioning. International Atomic Energy Agency,	https://www-pub.iaea.org/MTCD/publications/PDF/Pub1604_web.pdf
25	Safety reposrts series no. 77	https://www-pub.iaea.org/wricD/publications/PDF/Pub1604_web.pur
26	SAFETEC, 2005. Main report Risk Analysis of Decomissioining activities	http://www.hse.gov.uk/research/misc/safetec.pdf
	Wesselink et al., 2018. Conceptual market potential framework of high temperature	
27	aquifer thermal energy storage - A case study in the Netherlands	https://doi.org/10.1016/j.energy.2018.01.072
28	DEFRA, 2002. Groundwater Protection Code: Petrol stations and other fuel dispensing	http://www.adlib.ac.uk/resources/000/082/529/groundwater_petrol_code.pdf
	facilities involving underground storage tanks	The state of the s
	Hartog et al., 2013. Field assessment of the impacts of Aquifer Thermal Energy Storage	
29	(ATES) systems on chemical and microbial groundwater composition. EGC	http://www.nielshartog.nl/publications/nhartog_EGC2013.pdf
	With a system of the michael and michael groundwater composition. Ede	
		https://assets.publishing.service.gov.uk/government/uploads/system/uploads/
30	Peterhead CCS project - Risk management plan & risk register	attachment_data/file/531405/11.023 -
		Risk Management Plan and Risk Register.pdf
31	Van Unen et al., 2020, HEATSTORE risk assessment approach for HT-ATES applied to	https://www.heatstore.eu/documents/TNO%20report%202020%20R10192 HE
	demonstration case Middenmeer, The Netherlands. 15 pp	ATSTORE Final 2020.03.08.pdf

TAB: Revision control

Current version 1.0

		Revision control	
Version	Revised by	Comments/changes	Date
0.1	Kaj van der Valk	Filled risk register from literature and	01 May 201
0.1		personal expertise	01 May 2019
0.2	Logan Brunner	Added comments and edits	07 June 2019
0.3	Marianne van Unen	Added comments and edits	13 June 2019
0.4	Marianne van Unen	Added edits from literature and	25 September 2019
0.4		changed lay out	25 September 2013
0.5	Kaj van der Valk	Review	05 November 2019
0.6	Joris Koornneef	Review	11 November 2019
0.9	Marianne van Unen	Finalizing	15 November 2019
1.0	Kaj van der Valk	Final version before sharing	17 March 2020
·			

Appendix 2 - Consequence-probability matrix

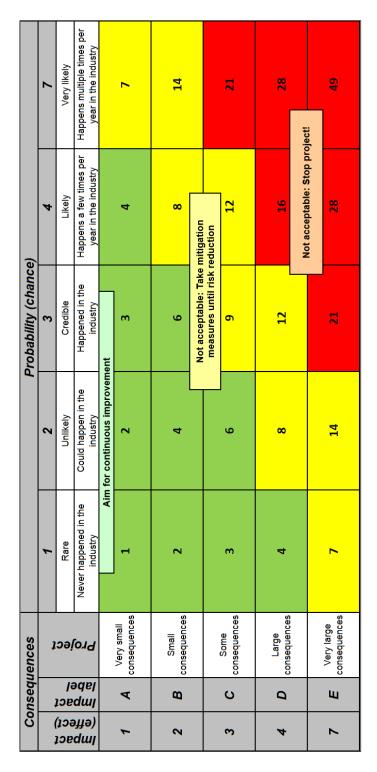


Figure 4. Consequence – Probability ranking matrix for identifying whether the effect of the risk is acceptable or not acceptable, and whether mitigations should be taken or the project should stop. The matrix is based on DAGO, 2019. 20190903 DAGO Risico Matrix (QHSEP).

						Gevolgen				
(eųect) EBN21		Q = Kwaliteit		H = Gezondheid		S = Veiligheid		E = Milieu		P = Publieke Acceptatie
1	Geringe schade	Geen storing in het proces, geschalte reparatiekosten lager dan EUR 5.000.	Gering gezondheids effect/letsel	Niet schadelijk voor de individuele inzelbaafheid Gering risico of voor de uilkoering van het werk.	Gering risico	Gering lichamelijke of psychische schade aan personen. Gering verlies i schade aan installale(delen). Geringe verstoring van de producile.	Gering effect	Gering effect milleurisico, binnen de installable enfol systeem.	Geringe invloed	Geringe invloed Geringe invloed op de publieke acceptalie.
2	Kleine schade	Mogelijk korte verstoring van het proces. geschaffe reparafiekosten lager dan EUR 50 000.	Klein gezondheids effect/letsel	Schadelik voor de unkoering van het werk. Bepetind van de achtelt, mannaal efe week nodig voor volledig het self-eel de middeen die in bepetide mate op de gezondheid van inkoled zijn, zoals bijvoorbeeld inferende steflen.	Klein risico	Gewonden hebben lichte medische zorg nodg en kunnen het werk direct hervalten. Beperkt werlies i schade aan installatie (delen), Beperkte verstoring van de productie.	Klein effect	Verontreinigng, schade zodanig dat er gevolgen Zijn voor het milleu. Kleine indeantele Zijn voor het milleu. Kleine indeantele deveschiliging van wettelijke criteria. Geen permanent effect op het milleu.	Kleine invloed	Lichte lokale media enofilokale politieke aandschr, met potentieel negatieve aspecten voor de operator.
8	Lokale schade	Langdunge verstoring van het proces, geschatte reparatiekosten lager dan EUR 500.000.	Groot gezondheids effect/letsel	Lead to this worked of godestined in a stability to or het arbeitsongsschildheid Of ongeschild voor het wertichten van werkt over een langsere periode. It impostungs beausgined of destinkt dermisdering in impostungs abstagined of destinkt dermisdering middelijk op brandering branderijk proorbeeld lawaal siechte arbeitsomstandigheten.	_	Gewonden hebben medische zorg nodig en kunnen het werk niet hevoalen. Veranging / hokaal risto reparate van refallateledeen) beperktzich tot 19 een paar degen stilstand.	Lokaal effect	Beperta lozing op de omgeving van een Loksal effect betende stof met gemoge kondrelt. Henkaalde overschrijding van wettelijke criteria.	Aanzienlijke invloed	Regionale publiere bezorgdhaid. Uligebreide negatieve sandschi'n de lokale medis enfor poblier. kille als gevolg een mogelijk negatieve houding oij de lokale overheid en vorming van actiegreepen.
4	Grote	installate voor maximaal zes maanden buiten bedulf enlof geschaatte reparatiekosten lager dan ELIK 5.00,000.	Permanent arbeidsonges chikt tot 1 dode	Permanente invaliditeit of de mogelijihaidi tot één does de georjog an een midente lijkondrebeld an does dis georjog an een midente lijkondrebeld an de achisonges een explosis c'etruit c'hamische middelen de child namen en schade venduziken met ennstige for oentlijden, bijkondrebeld omsieve stoffen of bekende cardinogene sloffen.	Groot risico	Een emstig gewonde of zelfs een enkel steffgesu. Werstoning van installatie(delen) leidt tot een werstoning van de productie van meer dan een maand. Berichtgeving door nationale media.	Groot effect	Enrispe mileuschade het bedriff most utgeberde maategelen herfen om de veruilde ongering veer in de oorspronkelijke staat le herstellen Ungebrag veer in de oorspronkelijke staat le herstellen Ungebrag de overschrijding van verteilije criteria.	Nationale invloed	Nationale publieke bezorgdheid. Uligebreide negative anntacht in de nationale medis enof politiek lut is sevolg en mogelijk negative houfing jul de nationale overheid en vorming van landelijke adlegroepen.
7	Uitgebreide schade	Uigebreide Uikailen van delen van de instaliate, geschafte schade reparatiekosten meer dan EUR 10 000 000	Meer dan 1 dode	Mogelijk meerdere doden als gevolg van een incident, bijvoorbeeld een explosie. Gebruik van enmercalien met acute boutelsteffeden (waterstosbuilfide, koolmonoxide) of bekende carcinogene stoffen.	Enorm risico	Meerdere emstig gewonden of doden. Significant Aanhoudende emstige milleuschade of overlast Netlee Enorm riskop milleuschade of overlast Internationale Enorm effect Enorm e	Enorm effect	Aanhoudende emstige milleuschade of overlast die zich uitstrekt over een groot gebled. Een groot verlies van natuurwaarde, Constante hoge overschrijding van wettelijke criteria.	Internationale Invloed	Internationale publieke bezorgdheid. Utigebreide negatieve aandacht in de internationale media ord politige, interpotentied is mrstige gewolgen voor toegang tot nieuwe wingebieden. Vorming van internationale actlegroepen.

Figure 5. Matrix for interpreting the consequence – probability relationship of a risk (Figure 4). The matrix is based on DAGO, 2019. 20190903 DAGO Risico Matrix (QHSEP).